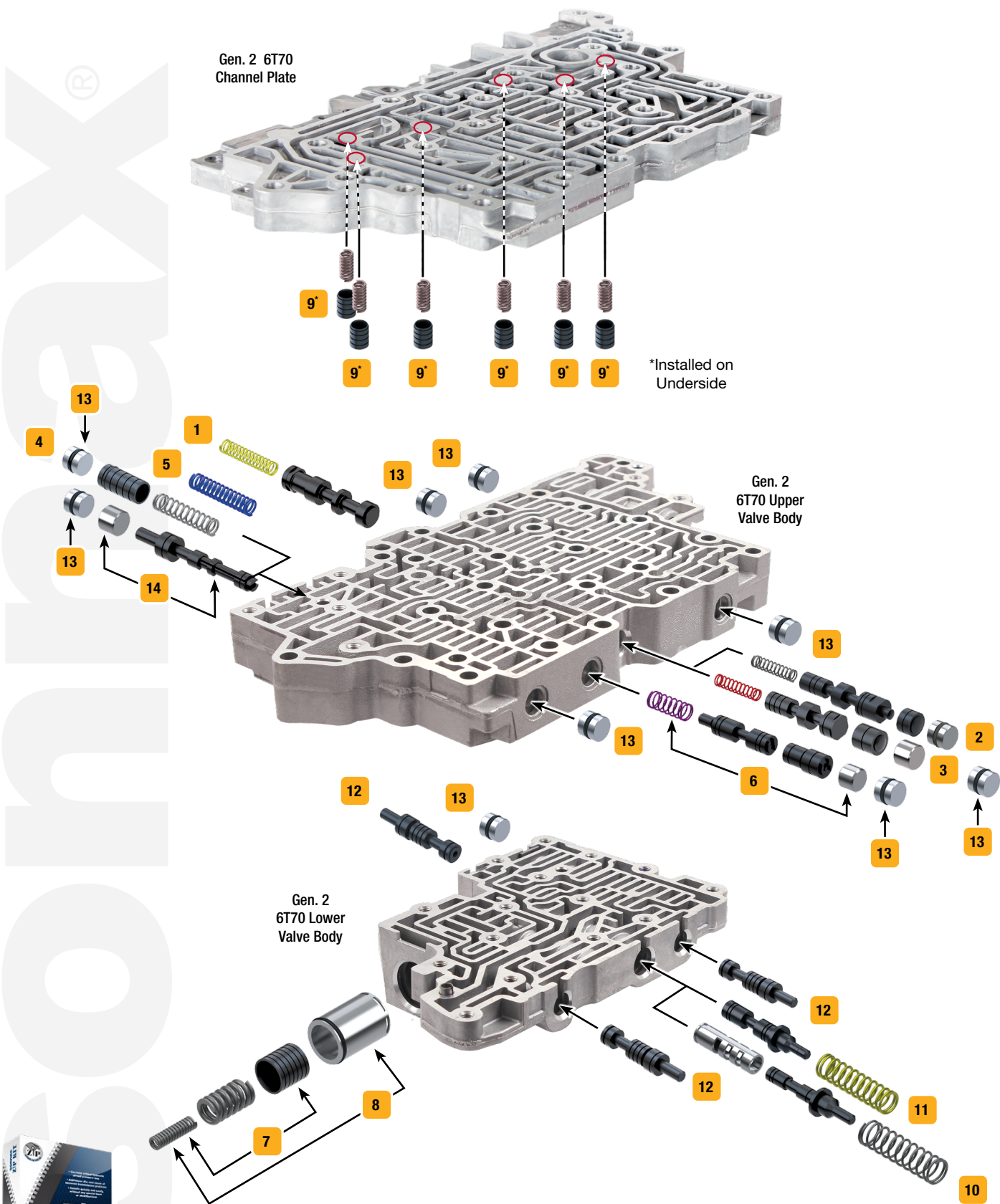


GM 6T70/75/80 (Gen. 2)



Click on part numbers for product details or visit [www.sonnax.com](http://www.sonnax.com) to see all products for the unit(s) shown here.



\*Installed on Underside

Gen. 2 6T70 Upper Valve Body

Gen. 2 6T70 Lower Valve Body



See kit components at [www.sonnax.com](http://www.sonnax.com).

Symptoms/Benefits	Product Name	Part No.	Details	ZIP Drop-In Zip Valve™ Parts	Tooling
<b>Multiple Symptoms</b>					
The first step in correcting common shift problems	Zip Kit®	6T70-G2-ZIP	ZIP		
<b>TCC/Lockup Symptoms</b>					
Excess TCC slip, Low cooler flow, Overheating, TCC apply & release concerns, TCC apply codes	Oversized TCC Control Valve Kit	1 124740-14K			F-124740-TL14*
Code P0741, P0742, Harsh TCC apply, TCC slip, Loss of fuel economy, Low TCC apply pressure	TCC Regulator Valve Kit	2 124740-31K	ZIP		
	Oversized TCC Regulator Valve Kit	3 124740-24K			F-124740-TL24*
<b>Pressure Problems</b>					
Low line pressure, Line pressure instability, No line rise, Burnt clutches, Harsh shifts	Isolator Valve Kit	4 124740-03K	ZIP		
No line rise, Line pressure instability	Isolator Valve Spring	5 124740-16	5/Bag		
<b>Shift/Engagement Concerns</b>					
1-2 Flare, 5-6 Flare, 2nd Slip, 6th Slip, No 2nd, No 6th, Ratio codes, 2-6 Clutch burned	Oversized 2-6 Clutch Regulator Valve Kit	6 124740-66K			F-124740-TL66*
3-4 Flare, Ratio codes, 4-5-6 Clutch burned, Slipping gears, 3-4 Harsh	4-5-6 Accumulator Piston Kit	7 124740-57K	ZIP		
	4-5-6 Sleeved Accumulator Piston Kit	8 124740-68K	ZIP		
Harsh shifts, Soft shifts, Solenoid performance codes	Oversized Actuator Feed Accumulator Piston Kit	9 124740-65K	Includes 6 sets		124740-TL40, 124740-JP40
Wrong gear starts, Clutch failure, Solenoid performance codes	Actuator Feed Limit Valve Kit	10 124740-33K	ZIP		
	Oversized Actuator Feed Limit Valve Kit	11 124740-48K			F-124740-TL48*
Shift quality is not load sensitive, Harsh shifts, Slips & flares, Delayed engagement	Oversized Clutch Boost Valve	12 124740-56	Fits any of 3 locations		F-144740-TL22*
Pressure loss, Shift concerns, Burnt clutches, TCC apply concerns	O-Ringed End Plug Kit	13 124740-02K	ZIP Includes 9 end plugs		
Erratic line pressure, Poor shift quality, Burnt clutches, Low converter & lube flow	Oversized Pressure Regulator Valve Kit	14 124740-60K			F-124740-TL60*
<b>Tools</b>					
	Vacuum Test Plate Kit	124740-VTP			VACTEST-01K

\* VB-FIX Required